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Description

The present invention relates to an optical probe for the invasive measurement of at least the partial carbon dioxide pressure (pCO_2), comprising an optical fiber and a pCO_2 sensor, said sensor having

- a diffusion zone with a dye-containing gel, said dye being optically sensitive to H^+ ions,
- a semi-permeable membrane which is permeable to CO_2 molecules, but basically not to H^+ ions, wherein
- said optical fiber extends into the sensor and is in contact with the dye-containing gel.

Probes for the invasive measurement of blood parameters usually consist of at least one sensor which is connected with an associated monitor via an optical fiber. Typically, such probes comprise between 1 and 3 sensors, e.g. intended for the measurement of blood gases such as partial oxygen pressure (pO_2) or partial carbon dioxide pressure (pCO_2), or for the measurement of the pH value of the blood. All these sensors have a similar mechanical construction. The optical fiber in each sensor ends up with a gel containing a dye. The optical density or another optical parameter of said dye varies with the blood parameter to be measured. Light emitted by the associated monitor and transmitted via the optical fiber is fed into the gel and passes it. The light is then fed back via the same or another optical fiber to the monitor which contains a detector to measure light attenuation or changes in other optical parameters caused by the dye. This attenuation or change is a function of the blood parameter to be measured and the relation between attenuation, absorbance or the change of another optical parameter and the blood parameter is well-known.

Usually, a reflector is positioned adjacent to the dye-containing gel, opposite to the optical fiber. In such a sensor, light transmitted through the optical fiber passes the gel, is reflected at the reflector, passes the gel again and is then transmitted back. In this environment, only one optical fiber is required for each sensor. Further, as the light passes the dye-containing gel twice, it is easier to detect any change in the optical characteristics of that dye. However, there are also other solutions like directing the light to a second optical fiber (when it has passed the gel) and feeding said second optical fiber back to the monitor. The key point in all of these cases is that the light has to pass the gel zone where its optical characteristics is altered.

The end of the fiber, the gel and the reflector are surrounded by a semipermeable or selective membrane (for example, a hydrogen ion permeable envelope in the case of a pH sensor). This membrane permits, on the one hand, only selected ions or molecules to reach the dye-containing gel; on the other hand, it has a mechanical function, namely to keep the gel in place.

In the terms of this description, and as it is usual in the art, the region of the dye-containing gel, together with the part of the membrane in this region, is called "diffusion zone".

It has to be pointed out that an optical probe as described herein usually comprises three or even more sensors in order to measure various blood parameters with one probe. In these cases, the single optical fibers associated with the respective sensors are combined in a single cable for connection with the associated monitor. However, it is also possible to build an optical probe with one or two sensors only.

An optical probe as described herein can be introduced into a patient's artery to measure - depending on the dye - various blood parameters such as pH, pO_2 or pCO_2, as described above. It is also possible to integrate further components such as a strain-relieving wire, an arterial pressure sensor or the like into the probe.

For a more detailed description of invasive fiber optic blood parameter measurement, reference is made to "Optical Fluorescence and its Application to an Intravascular Blood Gas Monitoring System", IEEE Transactions on Biomedical Engineering, Vol. BME-33, No. 2, February 1986, pages 117 ff., and "A Miniature Fiber Optic pH Sensor for Physiological Use", Journal of Biomedical Engineering, May 1980, pages 141 ff. The construction of an optical probe incorporating multiple sensors is e.g. described in European patent applications 2 79 004, 3 36 984 and 3 36 985.

The present invention deals with the pCO_2 sensor of such a probe. PCO_2 sensors use the same dye and the same gel as pH sensors, namely a dye which is sensitive to H^+ ions. The major difference between a pH sensor and a pCO_2 sensor is that, in the case of a pH sensor, the selective membrane surrounding the sensor is permeable to H^+ ions, whereas, in the case of a pCO_2 sensor, the membrane is permeable to CO_2 molecules (and not to H^+ ions). According to the following, simplified equation:

$$H_2O + CO_2 \Leftrightarrow H_2CO_3 \Leftrightarrow H^+ + HCO_3^- \Leftrightarrow 2H^+ + CO_3^{2-},$$

CO_2 molecules penetrating into the dye-containing gel increase the number of available H^+ ions, which, in turn, changes the optical characteristics of the dye. Therefore, the pCO_2 sensor measures effectively a pH

change which is caused by a change of the pCO_2.

The present invention deals with an improvement of the measurement accuracy of the pCO_2 sensor. Extensive series of tests have shown that the known pCO_2 sensors show a time-dependent drift even when the external CO_2 pressure applied to the sensor is held constant. More specifically, if the external CO_2 pressure is increased by a certain amount (e.g. by means of a step function), then the pCO_2 reading based on the pCO_2 sensor is initially correct, but then shows a deviation over time leading to inaccurate measurement results. This effect will be discussed in more detail below.

Based on the above observation, it is a major contribution of the present invention that the inventors have recognized that, in a pCO_2 sensor of the type described above, H^+ ions may diffuse in various mechanical components and parts of the pCO_2 sensor, particularly in components consisting of glass, but also in other components. The result of such diffusion is a reduction of H^+ ions in the diffusion zone, which causes an increase of the pH value and therefore a decrease of the measured pCO_2 value. In other words: an increase of the externally applied CO_2 pressure causes a corresponding increase of the measured pCO_2 value, but the measured pCO_2 value then shows a drift over time to lower pCO_2 values.

This effect is only present in the pCO_2 sensor, not in the pH sensor. The reason is that the pCO_2 sensor constitutes, with regard to the H^+ ions, a closed system, i.e. diffusion of H^+ ions into various sensor components leads to a decrease of the number of available H^+ ions. Such decrease is not compensated. On the contrary, the pH sensor is covered with a membrane permeable to H^+ ions, so that a decrease in H^+ ions in the diffusion zone leads to an increase in H^+ ion transport from the environment through the membrane to the dye-containing gel. In other words, the pH sensor is - in contrast to the pCO_2 sensor - an "open system" with respect to the H^+ ions.

Based on the above findings, it is a major objective of the present invention to provide an optical probe with a pCO_2 sensor which always gives an accurate reading and, in particular, shows no or only a small drift.

According to the invention, this problem is solved in an optical probe of the kind described above in that at least the optical fiber is covered by a substance that is basically non-permeable to H^+ ions at least in an area where it is in contact with the dye-containing gel. According to another solution wherein the optical probe comprises an optical reflector positioned opposite to the fiber with respect to the dye-containing gel, the reflector is covered with a coating that is basically non-permeable to H^+ ions.

Such coating prevents H^+ ions from diffusing into components of the pCO_2 sensor protected by such coating. Therefore, the amount of available H^+ ions in the diffusion zone of the pCO_2 sensor remains constant, so that in fact the sensor shows no or only a neglectable drift. This increases the accuracy and reliability of the sensor and the probe.

It has to be pointed out that the inventive effect may be obtained by any substance suited to prevent H^+ ions from diffusing into the components of the sensor by coating these components. It is also possible to coat only those parts or components of the sensor which show a considerable tendency to attract H^+ ions, or simply to coat all components of the sensor.

Extensive tests have shown that in fact glass is the most crucial material. In all known pCO_2 sensors, glass fibers have been used for the optical transmission between the monitor and the probe. The glass fiber extends into the sensor and is in contact with the dye-containing gel.

The above tests revealed that the most significant effects, in terms of reduction of the drift, can be obtained if the part of the glass fiber extending into the sensor is coated with a material that is basically non-permeable to H^+ ions. The appropriate coating of a glass fiber is therefore a major aspect of the present invention.

However, there are further components of the sensor which influence the CO_2 drift. An important component in this respect is the optical reflector comprised in most pCO_2 sensors. This reflector is preferably made of metal, e.g. platinum or stainless steel. It is arranged opposite to the fiber with respect to the dye-containing gel. The surface facing the gel is usually polished. However, there are alternative embodiments, like using a glass reflector with an evaporated reflective film or the like. In an advantageous embodiment of the invention, such reflector is also covered with a coating that is basically non-permeable to H^+ ions thus reducing the CO_2 drift.

Surprisingly, it has further been found that the drift may also be reduced if the optical fibers are made of plastic, i.e. by using a plastic fiber. There have already been attempts to use plastic fibers in pH sensors in the early days of the development of intravascular blood sensors, see "A Miniature Fiber Optic pH Sensor for Physiological Use", Journal of Biomedical Engineering, May 1980, Pages 141 ff. However, nobody proposed to use them in pO_2 or pCO_2 sensors, and later plastic fibers were generally refused due to their transmission characteristics; instead, glass fibers were used (see "Optical Fluorescence and its Application to an Intravascular Blood Gas Monitoring System", IEEE Transactions on Biomedical Engineer-

ing, Vol. BME-33, No. 2, February 1986, page 117, 119).

It is understood that, even if plastic fibers are used, a coating covering the proximal portion of the fiber may further reduce the drift.

In case a coating is used to make the components of the pCO_2 sensor resistant against hydrogen ion diffusion, such coating may be obtained in different ways. For example, tests have shown that a reduction of the drift may be obtained by the use of hexamethyldisilazane (HMDS) on the surface of a glass fiber. This leads to a chemical bonding of functional groups to the glass surface which makes it hydrophobic. Other silylating agents can be used as well.

An even more considerable improvement could be obtained by using a silicone or a copolymer of silicone and polycarbonate for the coating of the glass fiber. Tests have shown that such coating reduces the measurable drift four to five times.

However, it should be emphasized that the present invention is not limited to a certain kind of coating. The above materials are given as examples only; in fact, the invention relates to any material suited to prevent hydrogen ions from diffusing into the components of the pCO_2 sensor.

The invention also relates to a method for manufacturing an optical probe, wherein at least the gel-contacting portion of the optical fiber and/or the optical reflector are covered with a coating that is basically non-permeable to H^+ ions before the pCO_2 sensor and the optical probe are assembled.

The invention will now be explained, with reference to the enclosed drawings, by means of a non-limiting example. In the drawings,

- Fig. 1 depicts the basic operating principle of an optical system for the invasive measurement of blood parameters,
- Fig. 2 is a longitudinal section of an optical probe comprising a multiplicity of blood parameter sensors,
- Fig. 3 is a longitudinal section of a prior art pCO_2 sensor comprised in the probe of Fig. 2,
- Fig. 4 is a diagram depicting the effect of CO_2 drift in a prior art pCO_2 sensor, and
- Fig. 5 depicts a pCO_2 sensor for use in a probe according to the present invention.

Fig. 1 depicts a system for the invasive measurement of blood parameters, for example of the partial carbon dioxide pressure (pCO_2). The light of an optical transmitter 1 is directed into an optical fiber 2 (see arrow 2a), here a glass fiber. Usually a train of light pulses is used, but this is not a strict requirement. The light passes an optical coupler 3 and reaches tip 4 of the sensor, said tip being intended for introduction into the artery of a patient. Tip 4 of the sensor contains a gel into which a dye such as phenolred is immobilized. Said dye modifies at least one optical parameter, preferably the intensity, of the light depending on the pCO_2 (or, in other cases, the pO_2 or the pH) value of the blood. The modified light is reflected into the same fiber and, after passing through optical coupler 3, reaches an optical receiver 5 (see arrow 5a). It is understood that optical transmitter 1 and optical receiver 5 are incorporated into a monitor or other measuring instrument. Dashed line 6 indicates a releasable connection between the probe 7 and the monitor 8. Thus, the optical probe consists of an optical fiber as well as at least a pCO_2 sensor. As will be shown in more detail below, the optical probe comprises usually a multiplicity of sensors and optical fibers.

Fig. 2 depicts a longitudinal section of the probe tip 9 of an optical probe comprising three sensors. A sheath 10 is closed at its outer end (proximal end) with a metal cap 11 and connected, as shown by 12, with a tubing element 13. The connection between sheath 12 and tubing element 13 is secured by adhesive means. Tubing element 13 ends (not shown) at a connector for connection to an appropriate monitor.

Sheath 12 contains three sensors, two of which are shown in Fig. 2, namely a pH sensor 14 and a pCO_2 sensor 15. A third sensor, namely a pO_2 sensor, is not shown in Fig. 2 as it is hidden behind pCO_2 sensor 15.

Each of the sensors is connected with the associated monitor via an optical fiber, as shown by optical fiber 16 (which is surrounded by an appropriate envelope 17) for the case of pH sensor 14 in Fig. 2; likewise, reference number 18 relates to the optical fiber of pCO_2 sensor 15, and reference number 19 to the envelope of this fiber.

The various sensors are fastened within sheath 10 by means of a silicone glue or adhesive 20. Sheath 10 further comprises three openings, the first of which is labeled as 21 in Fig. 2, whereas the second opening 22 is hidden behind the pCO_2 sensor 15. The third opening is not shown in Fig. 2; it is contained in the broken-away part. These openings ensure that, when the probe tip is introduced into a patient's artery, the sensors are in contact with the blood thus allowing gas molecules and hydrogen ions to reach the sensors.

PCO_2 sensor 15 further comprises a dye-containing gel 23 and an optical reflector 24. The region where dye-containing gel 23 is located is also called "diffusion zone". Sensor 15 is, insofar as contained in sheath 10, surrounded by a semi-permeable membrane 25 which is fixed on optical fiber 18 and reflector

24 by means of a further glue or adhesive, as will be explained later.

In similar manner, pH sensor 14 comprises a dye-containing gel 26, a reflector 27 and a semi-permeable membrane 28.

It is understood that the probe depicted in Fig. 2 is only a typical example for an invasive optical blood parameter probe. In other embodiments, the probe comprises only one or two sensors or even more elements, such as a strain relieving wire.

The operation of the sensors will now be explained by means of Fig. 3 which shows a longitudinal section through pCO_2 sensor 15. The mechanical construction of pCO_2 sensor 15 is typical for sensors of this type; the pO_2 and the pH sensor have a similar construction.

According to Fig. 3, pCO_2 sensor 15 comprises a glass fiber 18 and an optical reflector 24. Optical reflector 24 is made of stainless steel, and its surface 29 is polished. Between the optical fiber and the reflector, a gel 23 is located. This gel is used to immobilize a dye such as phenolred, the optical characteristics of which varies with the blood parameter - in this case, CO_2 - to be measured.

The sensor is surrounded by a semi-permeable or selective membrane 25 which is fastened on the sensor by means of a glue 30. This selective membrane is permeable to the ions or gas molecules to be measured. In case of the pCO_2 sensor shown in Fig. 3, the selective membrane is permeable to CO_2 molecules.

In operation, light guided in optical fiber 18 reaches dye-containing gel 23, the absorption spectrum of said dye (for example, phenolred) being dependent on the pH value. Due to the equation

$$H_2O + CO_2 \Leftrightarrow H_2CO_3 \Leftrightarrow H^+ + HCO_3^- \Leftrightarrow 2H^+ + CO_3^{2-},$$

a change in the concentration of CO_2 molecules causes a change in the concentration of H^+ ions, which in turn alters the optical characteristics of the dye.

The light is then reflected at the polished surface 29 of optical reflector 24. It passes the dye-containing gel again in reverse direction and is then fed back into optical fiber 18. The associated monitor measures the intensity of the reflected light to determine the pH change and thus the pCO_2 change. The preferred material for selective membrane 30 is - in case of a pCO_2 sensor - polypropylene comprising a silicone coating.

Fig. 4 depicts a diagram which illustrates a typical drift effect of the pCO_2 sensor. This diagram has been recorded in a test environment, i.e. the pCO_2 sensor has been exposed to an artificial CO_2 environment. Dashed line 31 indicates the partial carbon dioxide pressure of the artificial environment, whereas continuous line 32 depicts the sensor response, i.e. the pCO_2 reading of a sensor.

The abscissa in Fig. 4 shows the time and is scaled in hours, whereas the ordinate shows the partial carbon dioxide pressure (scaled in kPa as well as in Torr).

The diagram in Fig. 4 shows that the pCO_2 sensor reacts accurately when the external pCO_2 value is suddenly increased at t = 10 hours, i.e. the pCO_2 reading is 13.33 kPa, as is the external carbon dioxide pressure (reference number 33). However, although the external CO_2 pressure is held constant over the next four hours, the pCO_2 reading of the sensor shows a significant drift or deviation over this time period. That is, the indicated pCO_2 value deviates more and more from the externally applied value.

A similar effect can be observed when the external CO_2 pressure is reduced to 2.67 kPa again at t = 14 hours. The pCO_2 reading of the sensor depicts a significant undershoot at this point in time (reference number 34); during the next four hours, the reading returns again to the external value.

It is an important finding of the present invention that these drift effects are caused by a diffusion of H^+ ions into certain components of the sensor, particularly the glass fiber, but also the reflector. As the pCO_2 sensor is a closed system with respect to H^+ ions - i.e. the imbalance caused by diffusion of H^+ions is not compensated by further supply of H^+ ions from the environment (this is the case because only CO_2 molecules, but no H^+ ions pass the semi-permeable membrane) - the diffusion of H^+ ions leads to a reduction of H^+ ions available in the diffusion zone and therefore to an increase of the pH value, which is equivalent to a decrease of the indicated pCO_2 pressure.

Based on this finding, the present invention proposes to coat the optical fiber and/or the reflector with a coating that is basically non-permeable to H^+ ions. A sensor manufactured in this way is shown in longitudinal section in Fig. 5.

The reference numbers in Fig. 5 are the same as in Fig. 3 with the exception of an additional apostrophe, in order to indicate that the components are basically the same. The major difference is that, in the environment of Fig. 5, the part of optical fiber 18' extending into the sensor is covered by a coating 35. Likewise, the reflector 24' is covered by a coating 36.

The major property of coatings 35 and 36 is that they are basically non-permeable to H^+ ions. Thus, hydrogen ions can be prevented from diffusing into these components. This stabilizes the pCO_2 sensor and avoids basically the drift effect shown in Fig. 4.

A preferred material for coatings 35 and 36 is PS099, a copolymer consisting of silicone and polycarbonate, as well as PS254, a similar copolymer. A reduction of the CO_2 drift could also be obtained by the use of hexamethyldisilazane which modifies the glass surface such that it becomes hydrophobic by the bonding of functional groups. The term "coating" as used in this description means also such modification of a surface.

The effect of such coating has been verified in a standardized test. In this test, the externally applied CO_2 was increased from 3% to 15%, and then the average drift of the pCO_2 sensor reading over the first 12 hours was determined. The test revealed the following average drift values:

Material	Average drift
Glass fiber without coating	3.87 kPa/12h = 29 Torr/12h
Glass fiber with nonhygroscopic surface (Hexamethyldisilazane)	2.8 kPa/12h = 21 Torr/12h
Glass fiber with PS099 coating	1.07 kPa/12h = 8 Torr/12h
Glass fiber with PS254 coating	0.8 kPa/12h = 6 Torr/12h

It should be emphasized that the invention is not limited to the use of the substances mentioned above. The crucial point is whether the substance is suited to prevent hydrogen ions from diffusing into the sensor components. Further, it is not mandatory to coat all of the sensor components in order to reduce the drift drastically. H^+ ions may also be prevented from diffusing into sensor components by using an appropriate physical or chemical mixture for the sensor components or glue 25'.

Last not least, the optical fiber may also be a plastic fiber, either coated or uncoated (Figs. 3 or 5). In case of an uncoated plastic fiber, the above mentioned standardized test revealed the following results:

Material	Average drift
Plastic fiber without coating	1.2 kPa/12h = 9 Torr/12h

Claims

1. Optical probe for the invasive measurement of at least the partial carbon dioxide pressure (pCO_2), comprising an optical fiber (18') and a pCO_2 sensor (15'), said sensor having
   (1.1) a diffusion zone with a dye-containing gel (23'), said dye being optically sensitive to H^+ ions,
   (1.2) a semi-permeable membrane (30') which is permeable to CO_2 molecules, but basically not to H^+ ions, wherein
   (1.3) said optical fiber (18') extends into the sensor (15') and is in contact with the dye-containing gel,
   characterized in that
   (1.4) at least the optical fiber (18') is covered by a substance that is basically non-permeable to H^+ ions at least in an area where it is in contact with the dye-containing gel (23').

2. Optical probe according to claim 1, wherein said optical fiber (18') is a glass fiber, characterized in that at least the part of the glass fiber (18') extending into the sensor (15') is covered with a coating (35) that is basically non-permeable to H^+ ions.

3. Optical probe for the invasive measurement of at least the partial carbon dioxide pressure (pCO_2), comprising an optical fiber (18') and a pCO_2 sensor (15'), said sensor having
   (3.1) a diffusion zone with a dye-containing gel (23'), said dye being optically sensitive to H^+ ions,
   (3.2) a semi-permeable membrane (30') which is permeable to CO_2 molecules, but basically not to H^+ ions, wherein
   (3.3) said optical fiber (18') extends into the sensor (15') and is in contact with the dye-containing gel,

(3.4) an optical reflector (24') positioned opposite to the fiber (18') with respect to the dye-containing gel (23'),

characterized in that

(3.5) the reflector (24') is covered with a coating (36) that is basically non-permeable to H^+ ions.

4. Optical probe according to claim 3, characterized in that the optical reflector (24') consists of metal, preferably stainless steel.

5. Optical probe according to claim 1, 3 or 4, characterized in that said optical fiber (18') is a plastic fiber.

6. Optical probe according to claim 5, characterized in that at least the part of the plastic fiber extending into the sensor (15') is covered with a coating that is basically non-permeable to H^+ ions.

7. Optical probe according to at least one of the preceding claims, wherein the semi-permeable membrane is fastened on the sensor by a glue (25'), characterized in that said glue (25') is mixed with or composed of a substance that is basically non-permeable to H^+ ions.

8. Optical probe according to at least one of claims 1 to 4 or 6 to 7, characterized in that said substance is silicone or a copolymer of silicone and polycarbonate.

9. Optical probe according to any of claims 2, 3 or 6, characterized in that said coating consists basically of a silylating agent, in particular hexamethyldisilazane.

10. Method for manufacturing an optical probe according to claims 1 or 3, characterized in that at least the gel-contacting portion of the optical fiber (18') and/or the optical reflector (24') are covered with a coating (35,36) that is basically non-permeable to H^+ ions before the pCO_2 sensor (15') and the optical probe are assembled.

Patentansprüche

1. Optische Sonde zur invasiven Messung zumindest des partiellen Kohlendioxid-Drucks (pCO_2), die einen Lichtwellenleiter (18') und einen pCO_2-Sensor (15') aufweist, wobei der Sensor folgende Merkmale aufweist:

(1.1) eine Diffusionszone mit einem Farbstoff-enthaltenden Gel (23'), wobei der Farbstoff für H^+-Ionen optisch empfindlich ist,

(1.2) eine halb-durchlässige Membran (30'), die für CO_2-Moleküle durchlässig ist, jedoch grundsätzlich nicht für H^+-Ionen, wobei

(1.3) die optische Faser (18') sich in den Sensor (15') erstreckt und in Kontakt mit dem Farbstoff-enthaltenden Gel ist,

dadurch gekennzeichnet, daß

(1.4) zumindest die optische Faser (18') von einer Substanz bedeckt ist, die im wesentlichen für H^+-Ionen zumindest in einem Bereich nicht durchlässig ist, in dem dieselbe in Kontakt mit dem Farbstoff-enthaltenden Gel (23') ist.

2. Optische Sonde gemäß Anspruch 1, bei der der Lichtwellenleiter (18') eine Glasfaser ist, dadurch gekennzeichnet, daß zumindest der Teil der Glasfaser (18'), der sich in den Sensor (15') erstreckt, mit einer Beschichtung (35) bedeckt ist, die grundsätzlich für H^+-Ionen nicht durchlässig ist.

3. Optische Sonde zur invasiven Messung zumindest des partiellen Kohlendioxid-Drucks (pCO_2) mit einem Lichtwellenleiter (18') und einem pCO_2-Sensor (15'), wobei der Sensor folgende Merkmale aufweist:

(3.1) eine Diffusionszone mit einem Farbstoff-enthaltenden Gel (23'), wobei der Farbstoff für H^+-Ionen optisch empfindlich ist,

(3.2) eine halb-durchlässige Membran (30'), die für CO_2-Moleküle durchlässig ist, jedoch grundsätzlich nicht für H^+-Ionen, wobei

(3.3) der Lichtwellenleiter (18') sich in den Sensor (15') erstreckt und in Kontakt mit dem Farbstoff-enthaltenden Gel ist,

(3.4) ein optischer Reflektor (24') bezüglich des Farbstoff-enthaltenden Gels (23') gegenüber der Faser (18') positioniert ist,
dadurch gekennzeichnet, daß
(3.5) der Reflektor (24') mit einer Beschichtung (36) bedeckt ist, die grundsätzlich für H^+-Ionen nicht durchlässig ist.

4. Optische Sonde gemäß Anspruch 3, dadurch gekennzeichnet, daß der optische Reflektor (24') aus Metall, vorzugsweise aus rostfreiem Stahl, besteht.

5. Optische Sonde gemäß einem der Ansprüche 1, 3 oder 4, dadurch gekennzeichnet, daß der Lichtwellenleiter (18') eine Kunststoff-Faser ist.

6. Optische Sonde gemäß Anspruch 5, dadurch gekennzeichnet, daß zumindest der Teil der Kunststoff-Faser, der sich in den Sensor (15') erstreckt, mit einer Beschichtung bedeckt ist, die für H^+-Ionen grundsätzlich nicht durchlässig ist.

7. Optische Sonde gemäß zumindest einem der vorhergehenden Ansprüche, bei der die halb-durchlässige Membran mittels eines Klebers (25') auf dem Sensor befestigt ist, dadurch gekennzeichnet, daß der Kleber (25') mit einer Substanz gemischt ist oder aus derselben besteht, die grundsätzlich für H^+-Ionen nicht durchlässig ist.

8. Optische Sonde gemäß zumindest einem der Ansprüche 1 bis 4 oder 6 bis 7, dadurch gekennzeichnet, daß die Substanz Silikon oder ein Copolymer aus Silikon und Polykarbonat ist.

9. Optische Sonde gemäß einem beliebigen der Ansprüche 2, 3 oder 6, dadurch gekennzeichnet, daß die Beschichtung grundsätzlich aus einem silylierenden Mittel, insbesondere aus Hexamethyldisilazan, besteht.

10. Verfahren zum Herstellen einer optischen Sonde gemäß Anspruch 1 oder 3, dadurch gekennzeichnet, daß zumindest der Abschnitt des Lichtwellenleiters (18') und/oder des optischen Reflektors (24'), der das Gel berührt, mit einer Beschichtung (35, 36) bedeckt wird, die grundsätzlich für H^+-Ionen nicht durchlässig ist, bevor der pCO_2-Sensor (15') und die optische Sonde zusammengebaut werden.

Revendications

1. Sonde optique pour la mesure invasive d'au moins la pression partielle du dioxyde de carbone (pCO_2), comprenant une fibre optique (18') et un capteur de pCO_2 (15'); ledit capteur comportant :
(1.1) une zone de diffusion munie d'un gel contenant un colorant (23'), ledit colorant étant sensible optiquement aux ions H^+;
(1.2) une membrane semi-perméable (30') qui est perméable aux molécules de CO_2 mais fondamentalement pas aux ions H^+,
dans laquelle :
(1.3) ladite fibre optique (18') s'étend dans le capteur (15') et est en contact avec le gel contenant un colorant,
caractérisée en ce que :
(1.4) au moins la fibre optique (18') est recouverte d'une substance qui est fondamentalement non perméable aux ions H^+ au moins dans une zone au niveau de laquelle elle est en contact avec le gel contenant un colorant (23').

2. Sonde optique selon la revendication 1, dans laquelle ladite fibre optique (18') est une fibre de verre, caractérisée en ce qu'au moins la partie de la fibre de verre (18') s'étendant dans le capteur (15') est recouverte d'un revêtement (35) qui est fondamentalement non perméable aux ions H^+.

3. Sonde optique pour la mesure invasive d'au moins la pression partielle du dioxyde de carbone (pCO_2), comprenant une fibre optique (18') et un capteur de pCO_2 (15'); ledit capteur comportant :
(3.1) une zone de diffusion munie d'un gel contenant un colorant (23'), ledit colorant étant sensible optiquement aux ions H^+;

(3.2) une membrane semi-perméable (30') qui est perméable aux molécules de CO_2 mais fondamentalement pas aux ions H^+,
dans laquelle :
(3.3) ladite fibre optique (18') s'étend dans le capteur (15') et est en contact avec le gel contenant un colorant ;
(3.4) un réflecteur optique (24') est positionné de manière s'opposer à la fibre (18') par rapport au gel contenant un colorant (23'),
caractérisée en ce que :
(3.5) le réflecteur (24') est recouvert d'un revêtement (36) qui est fondamentalement non perméable aux ions H^+.

4. Sonde optique selon la revendication 3, caractérisée en ce que le réflecteur optique (24') est réalisé en un métal, de préférence en acier inoxydable.

5. Sonde optique selon la revendication 1, 3 ou 4, caractérisée en ce que ladite fibre optique (18') est une fibre plastique.

6. Sonde optique selon la revendication 5, caractérisée en ce qu'au moins la partie de la fibre optique s'étendant dans le capteur (15') est recouverte d'un revêtement qui est fondamentalement non perméable aux ions H^+.

7. Sonde optique selon au moins l'une des revendications précédentes, dans laquelle la membrane semi-perméable est fixée sur le capteur par une colle (25'), caractérisée en ce que ladite colle (25') est mélangée avec une substance qui est fondamentalement non perméable aux ions H^+ ou est constituée par celle-ci.

8. Sonde optique selon au moins l'une des revendications 1 à 4 ou 6 et 7, caractérisée en ce que ladite substance est du silicone ou un copolymère de silicone et de polycarbonate.

9. Sonde optique selon l'une quelconque des revendications 2, 3 ou 6, caractérisée en ce que ledit revêtement est constitué fondamentalement par un agent de rouge au phénol, en particulier par de l'hexaméthyldisilazane.

10. Procédé de fabrication d'une sonde optique selon les revendications 1 ou 3, caractérisée en qu'au moins la partie de contact avec le gel de la fibre optique (18') et/ou la partie de contact avec le gel du réflecteur optique (24') sont recouvertes d'un revêtement (35, 36) qui est fondamentalement non perméable aux ions H^+ avant que le capteur de pCO_2 (15') et la sonde optique ne soient assemblés.

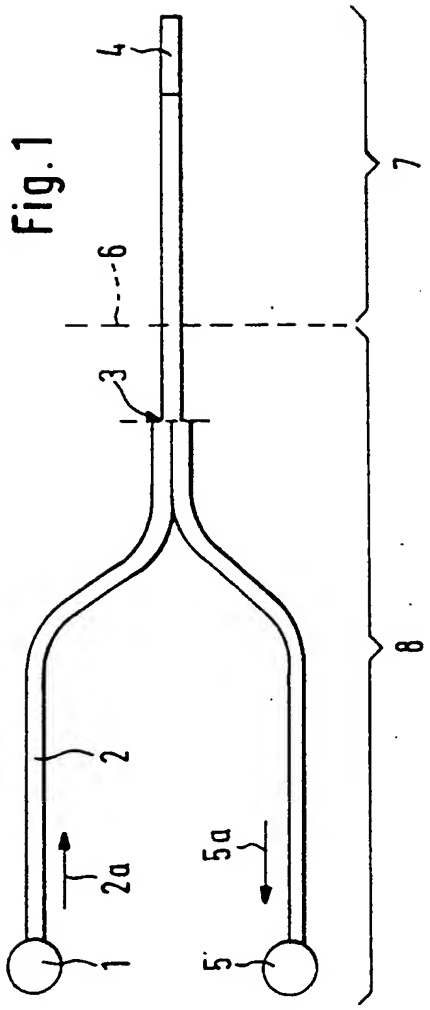
Fig.1
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8
2
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1
5

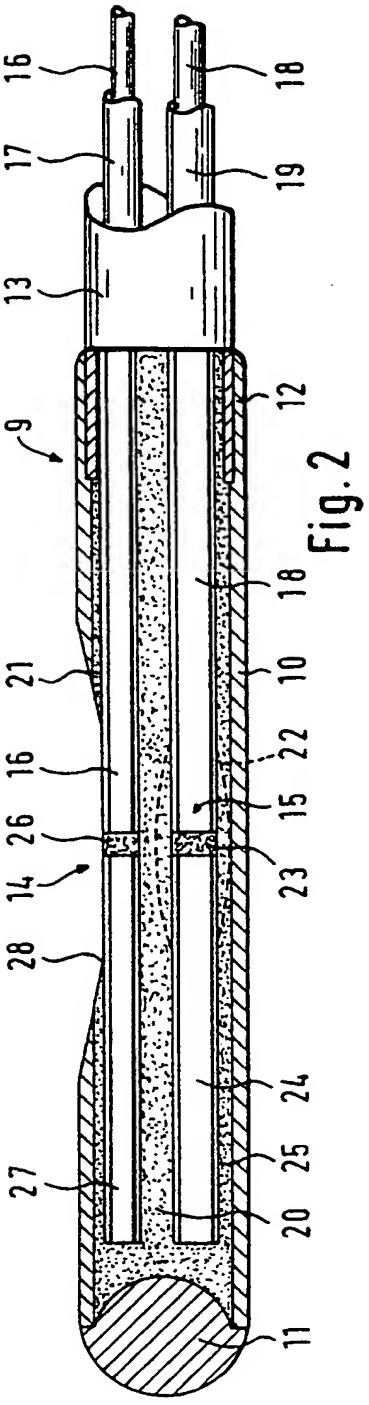
Fig.2
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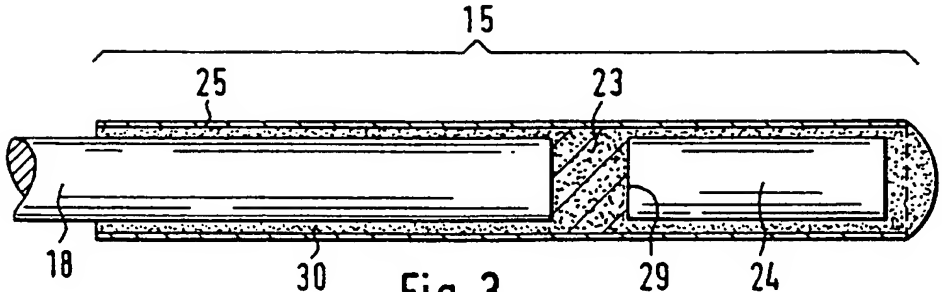

Fig. 3

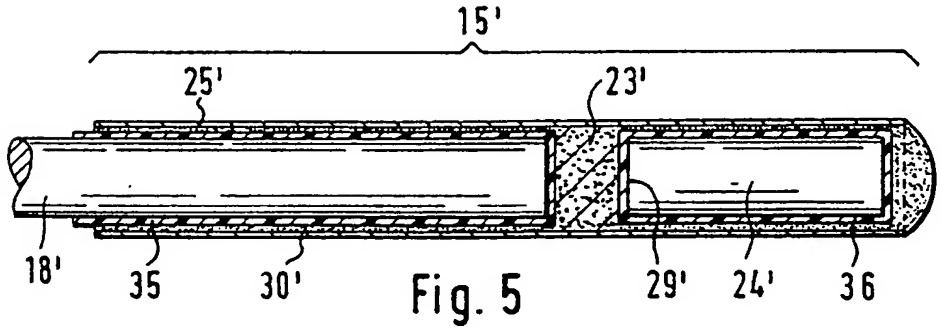

Fig. 5

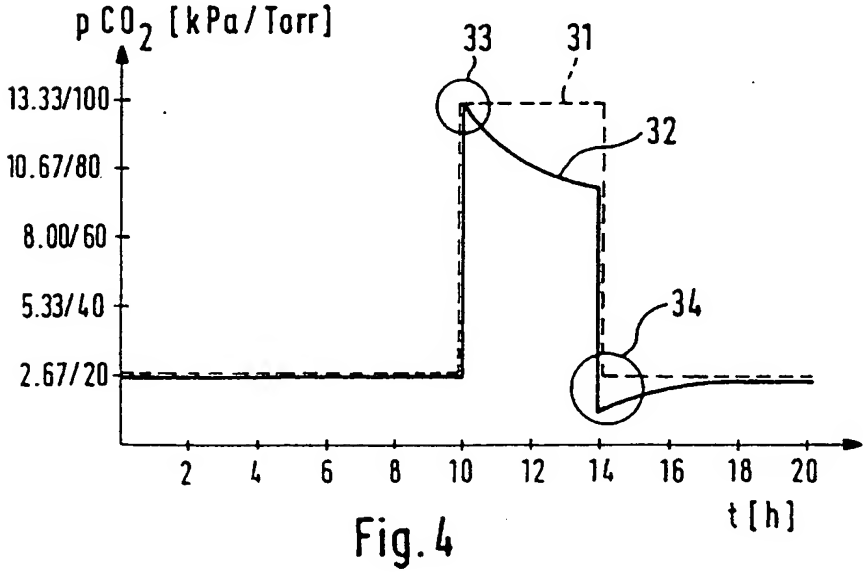

Fig. 4